

**Cooling Water, Cold water, Warm Water and Supplying Water Regulations**

ITEM		Cooling Water			Cool Water		Warm Water				Possibility	
		Circuit Water		Direct Pump			Low-Mid Temp Water		Mid-High Temp Water			
		Close circuit	Open circuit	Instant drain water	Close circuit 20°C Below	Open circuit	Close circuit 20°C~60°C	Open circuit	Close circuit 60°C~90°C	Open circuit	Corrosion	Scale
Basic Elements	PH(25°C)		6. 5~8. 2	6. 0~8. 0	6. 8~8. 0	6. 8~8. 0	7. 0~8. 0	7. 0~8. 0	7. 0~8. 0	7. 0~8. 0	●	●
	EC(25°C)	µS/cm	≤800	≤300	≤400	≤400	≤300	≤300	≤300	≤300	●	●
	(Cl <sup>-1</sup> )	mg/l	≤200	≤50	≤50	≤50	≤50	≤50	≤30	≤30	●	
	(SO <sub>4</sub> <sup>-2</sup> )	mg/l	≤200	≤50	≤50	≤50	≤50	≤50	≤30	≤30	●	
	(PH4.8,CaCO <sub>3</sub> )	mg/l	≤100	≤50	≤50	≤50	≤50	≤50	≤50	≤50	●	
	Total (CaCO <sub>3</sub> )	mg/l	≤200	≤70	≤70	≤70	≤70	≤70	≤70	≤70	●	
	Ca (CaCO <sub>3</sub> )	mg/l	≤150	≤50	≤50	≤50	≤50	≤50	≤50	≤50	●	
Reference Elements	SiO <sub>2</sub>	mg/l	≤50	≤30	≤30	≤30	≤30	≤30	≤30	≤30	●	
	Fe	mg/l	≤1. 0	≤0. 3	≤1. 0	≤1. 0	≤0. 3	≤1. 0	≤0. 3	≤0. 3	●	●
	Cu	mg/l	≤0. 3	≤0. 1	≤1. 0	≤1. 0	≤0. 1	≤1. 0	≤0. 1	≤1. 0	●	
	S <sup>-</sup>	mg/l	N. F	N. F	N. F	N. F	N. F	N. F	N. F	N. F	●	
	NH <sub>4</sub> <sup>-1</sup>	mg/l	≤1. 0	≤0. 1	≤1. 0	≤1. 0	≤0. 1	≤0. 3	≤0. 1	≤0. 1	●	
	Cl	mg/l	≤0. 3	≤0. 3	≤0. 3	≤0. 3	≤0. 3	≤0. 25	≤0. 3	≤0. 1	●	
	CO <sub>3</sub> <sup>-2</sup>	mg/l	≤4. 0	≤4. 0	≤4. 0	≤4. 0	≤4. 0	≤0. 4	≤4. 0	≤0. 4	●	
Stability Value		6. 0~7. 0	-----	-----	-----	-----	-----	-----	-----	-----	●	●

The application occasions of TCB, the water quality has to meet below terms.